### AN070710 : Coil Transient Suppression Test – Worked Example.

This document looks at typical data from the coil transient suppression test (CTSP) and how to interpret and optimise it.

#### Setting up the test.

This example is connecting to a 1.3k coil device, nominal voltage 24V and it presently has no coil suppression. You can leave the 'resolution' parameters set to zero and the system will work out suitable values for you when the test is run:

```
7 [P] Coil Transient Suppression
                                                                                                                       Back Emf: 105.403 V
  CONDITION LIST

      C121
      Device Coil Format
      = As monostable A+

      C201 [ / ]
      # Voltage default
      = 5.000 V

      C301 [ / ]
      # Current default
      = 100.000 mA

      C401 [ / ]
      # RCoil default
      = 1.300 kR

      C501 [ / ]
      # TStable default
      = 15.000 ms

      C122
      Coil selected
      = Coil-A (Monostable)

      C210 [ / ]
      Voltage to apply
      = 24.000 V

      C310 [ / ]
      Current to apply
      = 20.000 mA

      C510 [ / ]
      Settling time
      = 15.000 ms

      C531 [ / ]
      Coil drive resolution
      = 0.0 us

      C532 [ / ]
      Coil capture resolution
      = 0.0 us

      C533 [ / ]
      Coil capture resolution
      = 0.100 V

      C252 [ /C253 ]
      VMeasured Min limit
      = 500.000 V

      C901
      Graphic script
      =

                                                                                                                                                                        = As monostable A+
     C121
                                                                                        Device Coil Format
  RESULT LIST
                                                                                     Test step passed = Yes
Test Status = Test
     R1
                                                                                       Test Status = Test OK
Diode reverse voltage = 105.403 V
     R2
  R101 [C252 /C253 ]
HANDLER BIN Fail:0, Pass:0
  RESULT SUMMARY Back Emf: 105.403 V
  TOTALS THIS STEP 40% Batch[P:4,T:10,F:6] Seq[P:1,T:1,F:0]
  JUMP Never [False] to <End> ELSE <Continue>
```

#### Results showing No Coil Suppression.

When the above test is run, the following display is seen:

Coil Transient Suppression	
File Edit View Help	
105.403V -463.423mV 24.000V	
0.000V 0.000s Coil Voltage Capture - CTSP, 1us steps Coil Drive Voltage - CTSP, 1.5us steps	14.983ms
756.717us (257.457mV) 14.226ms (-411.932mV) 13.470ms (-669.389mV)	Reset View

By manually zooming-in, this next display shows the first 1ms or so of the above plot...

Coil Transient Suppression	
File Edit View Help	
105.403V	
-257.457mV	
24.000V	
0.000s Coil Voltage Capture - CTSP, 1us steps Coil Drive Voltage - CTSP, 1.5us steps	1.337ms
31.509us (105.403V) 261.072us (5.767V) 229.563us (-99.636V)	Reset View

You can see that the lack of coil suppression leads to a large (105V) reverse voltage when the coil is released.

Note that as the coil transient dies away, it is tangential to a small negative voltage rather than zero. This is because the hardware sense amplifier circuitry 'steals' a small amount of current from the open coil terminal to perform its sensing and this in turn leads to a non-zero 'floor'. In fact this has no actual consequence because the test is looking for the absolute value of the positive peak, and this is not affected by the final 'floor' value.

## Results showing a diode fitted.

With a diode is fitted to suppress the relay coil the trace looks similar to the following:



Now the non-zero 'floor' mentioned above can be more clearly seen at around -460mV but the diode clamping action is visible at around 0.875V indicating a correctly functioning diode. It is also usual to see some high-frequency noise appear on the trace due to fixturing and cabling pickup. This can be ignored as long as it is not significant compared to the limit being examined.

### Results showing a Zener diode fitted.

In many relays a zener diode is used for the clamping action to speed up the release time of the relay. The plot below shows this with a 5.1V zener diode in series with a conventional signal diode as a clamp, limiting the coil back-EMF to around 6.1V. You can clearly see that the coil energy is dissipated in around half the time on the diode-only case above.



## Optimising the test for speed.

Since the test involves a short action (the back-EMF 'spike') and potentially numerous data capture samples, there is scope for improving the execution time of the test without adversely affecting the measured data.

The test above can have two major improvements made to it:

- Reduce the test duration from 15 ms (the default) to 2 ms This saves some 13 ms of test time, but more importantly it reduces the number of captured data samples from around 10,000 to 1,500, speeding up the test time by about 7x.
- Increase the coil capture duration from 0 (the default) to 10 us. With a value of '0', the actual sample interval was around 1us changing this to 10us has little effect on the captured wave shape but further reduces the time taken to transfer the data by a factor of 10x.

These improvements are shown highlighted below and the resulting test can be made to complete in little more than 100 ms with an output as shown below.

```
7 [P] Coil Transient Suppression
                                      Back Emf: 6.333 V
CONDITION LIST
                             Device Coil Format
 C121
                                                      = As monostable A+
                             # Voltage default
# Current default
# RCoil default
 C201 [
                 ]
                                                      = 5.000 V
 C301 [
            /
                 ]
                                                      = 100.000 mA
           1
 C401 [
                 ]
                                                           1.300 kR
                                                      =
 C501 [
           /
                ]
                              # TStable default
                                                      = 15.000 ms
                            Coil selected
Voltage to apply
Current to apply
 C122
                                                      = Coil-A (Monostable
          C210 [
                 1
                                                      = 24.000 V
                                                      = 20.000 mA
 C310 [
                 ]
                            Settling time
Test duration
 C510 [
                                                       = 15.000 ms
                 ]
                                                     = 2.000 ms
= 0.0 us
 C531 [
                 ]
                            Coil drive resolution
           1
 C532 [
                 ]
            1
 C533 [
                 ]
                            Coil capture resolution
                                                          10.0 us
                                                       = 0.100 V
                            VMeasured Min limit
 C252 [
            /C253 ]
 C253 [C252 /
                                                      = 500.000 V
                            VMeasured Max limit
                 ]
                            Graphic script
 C901
RESULT LIST
                            Test step passed
                                                       = Yes
 R1
 R2
                                                       = Test OK
                             Test Status
 R101 [C252 /C253 ]
                            Diode reverse voltage
                                                      = 6.333 V
HANDLER BIN Fail:0, Pass:0
RESULT SUMMARY Back Emf: 6.333 V
TOTALS THIS STEP 66% Batch[P:14,T:21,F:7] Seq[P:1,T:1,F:0]
JUMP Never [False] to <End> ELSE <Continue>
```



# Advanced capture analysis using the 'Graphics Script' parameter.

The parameter C901 is normally left blank with the result that the R101 'Diode Reverse Voltage' is calculated from a simple maximum of the captured samples.

If C901 is set to a graphics script string, R101 can be made to take on a special value based on the execution of the graphics script. For more details see Graphics Scripting.